Frese per sedi di chiavetta a 2 taglienti

Keyseating end mills with 2 flutes

Applicazioni / Application — Esecuzione di sedi di chiavetta ed asole su materiali di medie/alte resistenze fino a 1.300 N/mm². Tolleranza sul diametro H7.

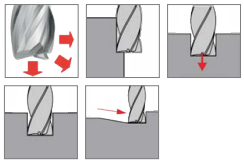
Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — Standard **Utensili Services**

Rivestimento / Coating — HYPERCUT

Acciai	Acciai INOX	Ghise	Grafite	L.Leggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
●	○	●	○	○	○	●	●	●	●
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

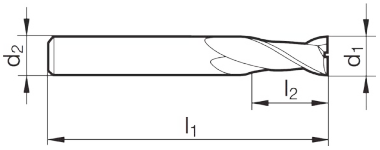
Solid	DIN 6535	DIN 6535	Profilo	Corta
M.D. Carbide	HA	HB	H Profile	Short



Cod. 113



Sgrossatura	Finitura	Z2	Elica 30° Helix



113	d1H7	d2h6	l1	l2
113.0300	3	6	50	4
113.0350	3,5	6	50	4
113.0400	4	6	54	5
113.0450	4,5	6	54	5
113.0500	5	6	54	6
113.0550	5,5	6	54	6
113.0600	6	6	54	7
113.0700	7	8	58	9
113.0800	8	8	58	9
113.0900	9	10	66	11
113.1000	10	10	66	11
113.1100	11	12	73	12
113.1200	12	12	73	12
113.1300	13	14	75	14
113.1400	14	14	75	14
113.1500	15	16	82	16
113.1600	16	16	82	16
113.1700	17	18	84	18
113.1800	18	18	84	18
113.1900	19	20	92	20
113.2000	20	20	92	20