Frese a profilo NF per sgrossatura con elica variabile

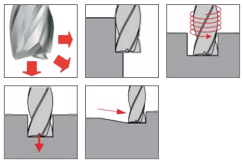
Roughing NF profile end mills with variable helix

Applicazioni / Application — Frese a sgrossare ad alto rendimento con passo elica differenziato. Garantiscono maggiori avanzamenti grazie ad un elevato indice Q (Tasso rimozione materiale), hanno una buona finitura superficiale ed elevata durata.

Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — **DIN 6527**

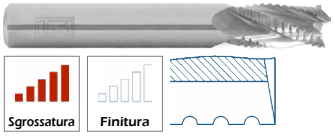
Rivestimento / Coating — HYPERCUT



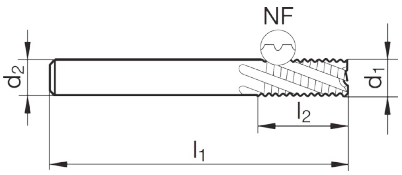
Acciai	Acciai INOX	Ghise	Grafite	L.Leggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
●	○	●	○	○	○	●	●	●	●
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

Solid	DIN 6535	DIN 6535	Profilo	Elica	Lunga
M.D. Carbide	HA	HB	NF Profile	30° Helix	Long

Cod. 124



124	d_1h_6	d_2h_6	l_1	l_2	Z
124.0600	6	6	57	16	4
124.0800	8	8	63	19	4
124.1000	10	10	72	22	4
124.1200	12	12	83	26	4
124.1400	14	14	83	28	4
124.1600	16	16	92	32	4
124.1800	18	18	92	32	4
124.2000	20	20	104	38	4
124.2500	25	25	121	45	5



Frese a profilo HR bombato superfine per sgrossatura con elica variabile

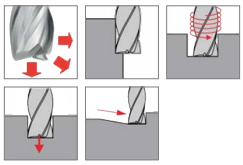
Roughing rounded HR profile end mills with variable helix

Applicazioni / Application — Frese a sgrossare ad alto rendimento con passo elica differenziato. Garantiscono maggiori avanzamenti grazie ad un elevato indice Q (Tasso rimozione materiale), hanno una buona finitura superficiale ed elevata durata.

Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — **DIN 6527**

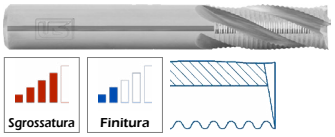
Rivestimento / Coating — HYPERCUT



Acciai	Acciai INOX	Ghise	Grafite	L.Leggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
●	○	●	○	○	○	●	●	●	●
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

Solid	DIN 6535	DIN 6535	Profilo	Elica	Lunga
M.D. Carbide	HA	HB	HR Profile	30° Helix	Long

Cod. 125



125	d_1h_6	d_2h_6	l_1	l_2	Z
125.0600	6	6	57	16	4
125.0800	8	8	63	19	4
125.1000	10	10	72	22	4
125.1200	12	12	83	26	4
125.1400	14	14	83	28	4
125.1600	16	16	92	32	4
125.1800	18	18	92	32	4
125.2000	20	20	104	38	4
125.2500	25	25	121	45	5

