

Frese semisferiche scaricate per Acciai

Utensili
Services

Neck relieved ball nose end mills for Steel

Applicazioni / Application Adatte per la fresatura e copiatura di scanalature e cave per lavorazioni di acciai legati e non, acciai da stampi e materiali induriti termicamente.

Materiale / Material Metallo duro ultrafine ISO K10

Norma / Norm Standard **Utensili Services**

Rivestimento / Coating POWERCRONA

Acciai ISO-P	Acciai INOX ISO-M	Ghise ISO-K	Grafite Graphite	L.Leggere L.Alloys	Non ferrosi Non-ferrous	Titanio Titanium	HRSA ISO-S	HRC < 54 HRC < 54	HRC > 54 ISO-H
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Solid M.D. Carbide	DIN 6535 HA	DIN 6535 HB	Profilo H Profile	Semisferica Ball nose
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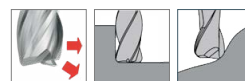
353	d ₁	h ₆	d ₂	h ₆	d ₃	l ₁	l ₂	l ₃	r
353.0600	6	6	5,7	57	12	20	3		
353.0800	8	8	7,7	63	16	22	4		
353.1000	10	10	9,7	72	18	30	5		
353.1200	12	12	11,7	83	20	38	6		
353.1600	16	16	15,7	92	22	42	8		
353.2000	20	20	19,7	104	24	54	10		
353.2500	25	25	24,7	120	32	64	12,5		



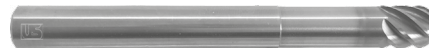
353L	d ₁	h ₆	d ₂	h ₆	d ₃	l ₁	l ₂	l ₃	r
353.0600L	6	6	5,7	75	12	40	3		
353.0800L	8	8	7,7	75	16	40	4		
353.1000L	10	10	9,7	100	18	60	5		
353.1200L	12	12	11,7	110	20	65	6		
353.1600L	16	16	15,7	110	22	62	8		
353.2000L	20	20	19,7	125	24	75	10		
353.2500L	25	25	24,7	150	32	94	12,5		



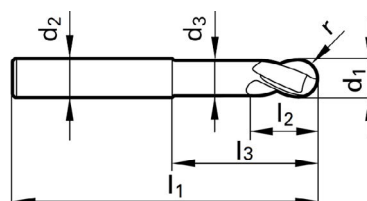
353XL	d ₁	h ₆	d ₂	h ₆	d ₃	l ₁	l ₂	l ₃	r
353.0600XL	6	6	5,7	100	12	60	3		
353.0800XL	8	8	7,7	100	16	60	4		
353.1000XL	10	10	9,7	150	18	110	5		
353.1200XL	12	12	11,7	150	20	105	6		
353.1600XL	16	16	15,7	150	22	102	8		
353.2000XL	20	20	19,7	150	24	100	10		



Cod.353



Sgrossatura	Finitura	Z6	Elica 40° Helix
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UNI

MICRO

ALU

TITAPOWER

SUPERFIN

HARD SERIES

COMPOSITE