Punte elicoidali a 3 eliche con gola lucida

Three-flute drills with polished groove

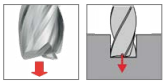
Applicazioni / Application — Particolarmente adatte a forare ghisa grigia, materiali a truciolo corto fino a 1.300 N/mm², leghe di alluminio rivestite.

Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — **DIN 6539**

Acciai	Acciai INOX	Ghise	Grafite	L.Leggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
○	○	●	◍	○	○	○	○	◍	○
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

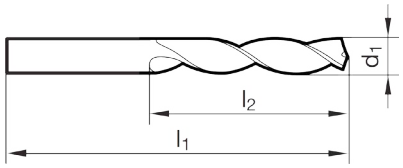
Solid	DIN 6535	DIN 6535	Profilo	Corta
M.D. Carbide	HA	HB	N Profile	Short



Cod. 602



Foratura	Elica	120°	Z3	
2,5xD Drilling	25° Helix			



602	d1h6	l1	l2
602.0300	3,0	46	16
602.0320	3,2	49	18
602.0350	3,5	52	20
602.0380	3,8	55	22
602.0400	4,0	55	22
602.0420	4,2	55	22
602.0450	4,5	58	24
602.0480	4,8	62	26
602.0500	5,0	62	26
602.0520	5,2	62	26
602.0550	5,5	66	28
602.0580	5,8	66	28
602.0600	6,0	66	28
602.0650	6,5	70	31
602.0680	6,8	70	34
602.0700	7,0	74	34
602.0750	7,5	74	34
602.0780	7,8	79	37
602.0800	8,0	79	37
602.0850	8,5	79	37
602.0880	8,8	84	40
602.0900	9,0	84	40
602.0950	9,5	84	40
602.0980	9,8	89	43
602.1000	10,0	89	43
602.1020	10,2	89	43
602.1050	10,5	89	43
602.1080	10,8	95	47
602.1100	11,0	95	47
602.1150	11,5	95	47
602.1180	11,8	95	47
602.1200	12,0	102	51
602.1250	12,5	102	51
602.1300	13,0	102	51
602.1350	13,5	107	54

602	d1h6	l1	l2
602.1380	13,8	107	54
602.1400	14,0	107	54
602.1450	14,5	111	56
602.1480	14,8	111	56
602.1500	15,0	111	56
602.1550	15,5	115	58
602.1580	15,8	115	58
602.1600	16,0	115	58
602.1650	16,5	119	60
602.1700	17,0	119	60
602.1750	17,5	123	62
602.1800	18,0	123	62
602.1850	18,5	127	64
602.1900	19,0	127	64
602.1950	19,5	131	66
602.2000	20,0	131	66

Punte elicoidali a 3 eliche gola lucida serie lunga

Three-flute drills with polished groove long series

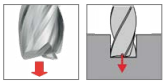
Applicazioni / Application — Particolarmente adatte a forare ghisa grigia, materiali a truciolo corto fino a 1.300 N/mm², leghe di alluminio rivestite.

Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — Standard **Utensili Services**

Acciai	Acciai INOX	Ghise	Grafite	L.Leggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
○	○	●	◉	○	○	○	○	◉	○
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

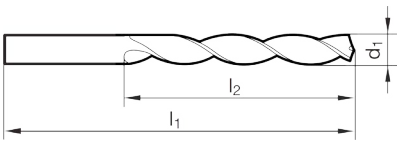
Solid	DIN 6535	DIN 6535	Profilo	Lunga
M.D. Carbide	HA	HB	N Profile	Long



Cod. 602L



Foratura	Elica			
4xD Drilling	25° Helix	120°	Z3	



602L	d1h6	l1	l2
602.0300L	3,0	61	31
602.0320L	3,2	65	34
602.0350L	3,5	70	37
602.0380L	3,8	75	41
602.0400L	4,0	75	41
602.0420L	4,2	75	41
602.0450L	4,5	80	45
602.0480L	4,8	86	50
602.0500L	5,0	86	50
602.0520L	5,2	86	50
602.0550L	5,5	93	55
602.0580L	5,8	93	55
602.0600L	6,0	93	55
602.0650L	6,5	101	60
602.0680L	6,8	109	66
602.0700L	7,0	109	66
602.0750L	7,5	109	66
602.0780L	7,8	117	72
602.0800L	8,0	117	72
602.0850L	8,5	117	72
602.0880L	8,8	125	78
602.0900L	9,0	125	78
602.0950L	9,5	125	78
602.0980L	9,8	133	84
602.1000L	10,0	133	84
602.1020L	10,2	133	84
602.1050L	10,5	133	84
602.1080L	10,8	142	91
602.1100L	11,0	142	91
602.1150L	11,5	142	91
602.1180L	11,8	142	91
602.1200L	12,0	151	98
602.1250L	12,5	151	98
602.1300L	13,0	151	98
602.1350L	13,5	160	105

602L	d1h6	l1	l2
602.1380L	13,8	160	105
602.1400L	14,0	160	105
602.1450L	14,5	169	114
602.1480L	14,8	169	114
602.1500L	15,0	169	114
602.1550L	15,5	178	120
602.1580L	15,8	178	120
602.1600L	16,0	178	120
602.1650L	16,5	178	120
602.1700L	17,0	184	125
602.1750L	17,5	184	125
602.1800L	18,0	191	130
602.1850L	18,5	191	130
602.1900L	19,0	198	135
602.1950L	19,5	198	135
602.2000L	20,0	205	140