Center drills

Applicazioni / Application — Adatte all'esecuzione di fori di centraggio secondo norma DIN 333 forma A.

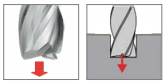
Materiale / Material — Metallo duro micrograna ISO K20-K40

Norma / Norm — **DIN 333A**

Rivestimento / Coating — HYPERCUT

Acciai	Acciai INOX	Ghise	Grafite	LLeggere	Non ferrosi	Titanio	HRSA	HRC < 54	HRC > 54
●	○	●	○	●	●	○	○	○	○
ISO-P	ISO-M	ISO-K	Graphite	L.Alloys	Non-ferrous	Titanium	ISO-S	HRC < 54	ISO-H

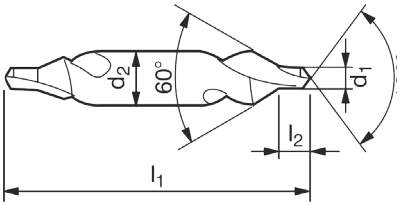
Solid	DIN 6535	DIN 6535	Forma	Corta
M.D. Carbide	HA	HB	A Form	Short



Cod. 612



Elica		
20° Helix	60°	Z2



612	d_1h_6	d_2h_6	l_1	l_2
612.0100	1,0	3.15	31	1,6
612.0125	1,25	3.15	31	1,9
612.0160	1,6	4	35	2,4
612.0200	2,0	5	40	2,9
612.0250	2,5	6,3	45	3,6
612.0315	3,15	8	50	4,4
612.0400	4,0	10	55	5,6
612.0500	5,0	12,5	63	6,9